

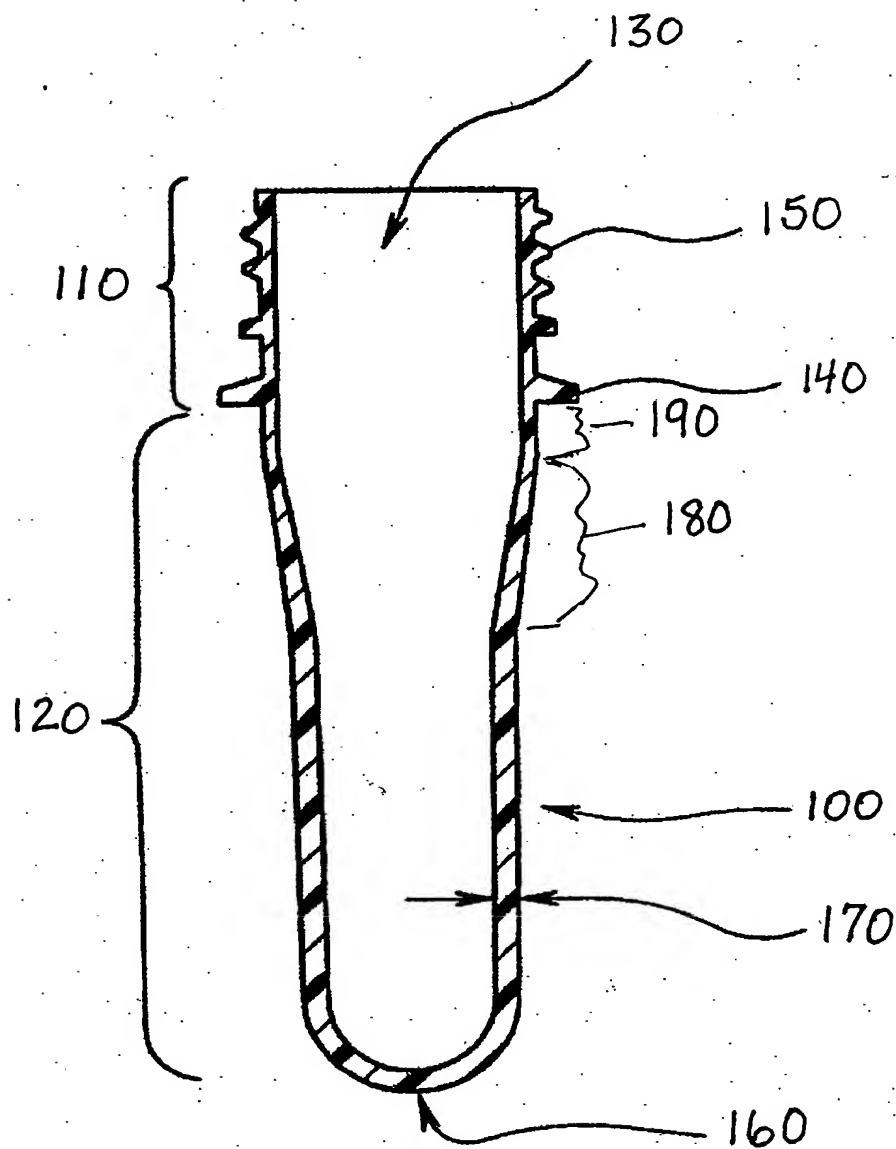
FIGURE 1

PROCESS FOR THE MANUFACTURE AND FILLING OF FLEXIBLE  
POUCHES

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**FIG 2**